



STERLING® DIGIPUNCHMASTER

**Plastic Coil
Double Loop Wire
Spiral Wire
Plastic Comb
Three Hole
Custom Patterns**

The **STERLING® DIGIPUNCHMASTER** is a high speed punch designed for long run binderies as well as commercial printers. The machine allows for punching up to 1,000,000 sheets in an 8 hour shift!

The **STERLING® Digipunchmaster** features a touch screen variable pile lift, which allows for reducing the number of sheets for difficult jobs, such as stock that is curled, stock with static, or acetate. The built-in high pile stacker has a jogger for a perfect, registered pile after punching. Two trays are included with casters. When the first tray is filled to capacity, wheel it out from under the machine and replace with the empty. It's that easy!



Punching tabs is no problem with the tab jogging option. Signatures and heavy board stock can also be punched with the suction feeder option. No problem changing preselected speeds from the touch screen!

A touch screen offers complete automatic setup on paper margins and takes the guesswork out of the maintenance cycle by prompting operators when it is time to lubricate or sharpen the die. Punch sheets from 5 X 5.5 inches to 17 X 20 inches for Plastic Coil, Double Loop Wire, Plastic Comb, Three Hole — or any hole pattern.

**Single Sheets
Cover Stock
Tabs
Acetate**

The **STERLING® Digipunchmaster** offers state of the art punching equipment to make swift set up and changeovers. Embrace the latest in digital technology with The **STERLING® Digipunchmaster**.

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FEATURES



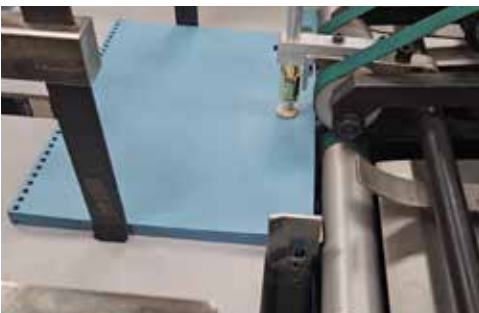
COVER SEPARATOR

The cover separator lifts the paper prior to stabbing. This is especially useful when punching thicker stock that can split.



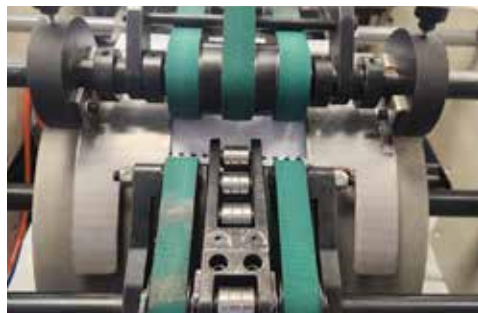
THE MICRO DIE ADJUSTER

This adjustment allows you to "fine tune" the punching within the sheet. It can move the die side to side in increments less than .010 inches (.25 mm).



SUCTION FEEDER (OPTIONAL)

The Suctions Feeder is designed to feed signatures, board, plastic, leatherette, or even pocket folders. It lifts one sheet or signature at a time, prior to feeding it into the belts.

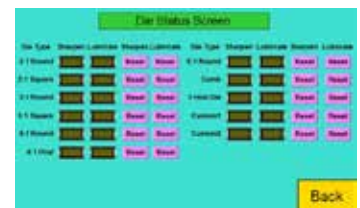


DRUM BYPASS (OPTIONAL)

The Drum Bypass is a beltchangeover system for heavy board. This will enable the board to be delivered without having to bend by traveling around the turnover drum.

TOUCH SCREEN

The Digipunchmaster's touch screen computer guides you through the entire punching process. You choose the proper speed from a variety of presets. Choose the thickness to punch per lift, punching less for problem stocks. The computer will track the maintenance cycle of each die that is used, prompting when to lubricate or sharpen the die. It also prompts the operator when safety covers are open or if there's a paper jam. The manual is contained in the touch screen computer with a variety of tips and tricks to make the operation of the machine quick and easy.



SPECIFICATIONS

Minimum Sheet Size:	5" X 5.5" (127 X 140 mm)
Maximum Sheet Size:	17" X 20" (500 X 430 mm)
Speed:	Up to 110 Strokes Per Minute
Power:	230 Volts, 1 Phase
Air	80 PSI (1 CFM)
Floor Space:	7.5" X 3.4' (227 cm X 104 cm)
Weight:	2,310 lbs. (1,050 kg.)



SPIEL
ASSOCIATES, INC.
180 Atlantic Avenue
Garden City Park, NY 11040
718-392-7900
www.spielassociates.com